# Plug & Play Bilge Control System

IOS 8849 and ISO 15083 Compliant



## Introduction

The E-Plex 828BPM is a bilge pump control unit that operate locally to provide automatic 'hard wired' contro of a bilge pump from up to two float switches. It also includes monitoring and control capabilities supported by E-Plex over it's two wire bus. It can work with pumps up to 20 amps continuous load and support single or double water detectors and hard wired switch inputs.

## Quick and reliable install:

- Installation time reduced by one hour or more.
- Installation is de-skilled.
- Straight forward wired connections to dedicated terminals.

## Increased reliability:

- Allows for simple programming of periodic pump exercising via E-Plex control.
- Integral current monitoring which can be used to detect blocked or seized pumps by E-Plex.
- · Fewer connections increases reliability.
- Many levels of redundancy both float switches will operate pump (with or without E-Plex active).

## Hard wired signals and controls include:

- · Active high (battery positive) "alarm output".
- Active low (switch to ground / battery negative) "manual pump run control"

## Features to meet craft standards:

- Monitored supply status.
- Pump run indication.
- Alert output on high level.
- Remote manual override.

## Simpler Stock Holding:

 Universal power input (9V – 32V) means one part to suit 12 and 24 volt systems.

## E-Plex signals and contols include:

- Power supply available.
- Pump output active.
- Manual pump operation via E-Plex.
- Normal level float switch active.
- High level output float switch active.
- Pump current draw.

## **Featured Connections**

#### **EP3 Connector**

Allows for connection of the E-Plex logic system

## **High Sensor Input**

Allows for connection of a high level sensor to signal a warning when sensor is activated

## **Low Sensor Input**

Allows for connection of a low level sensor to start pump when level is reached and to stop the pump when the level clears this sensor



Activity LED

Shows indication of E-Plex activity

Manual Override Input

Allows for connection of a manual override switch

Ground & Alarm Signal Output
Allows for connection to an alert

Allows for connection to an alert system or sounder

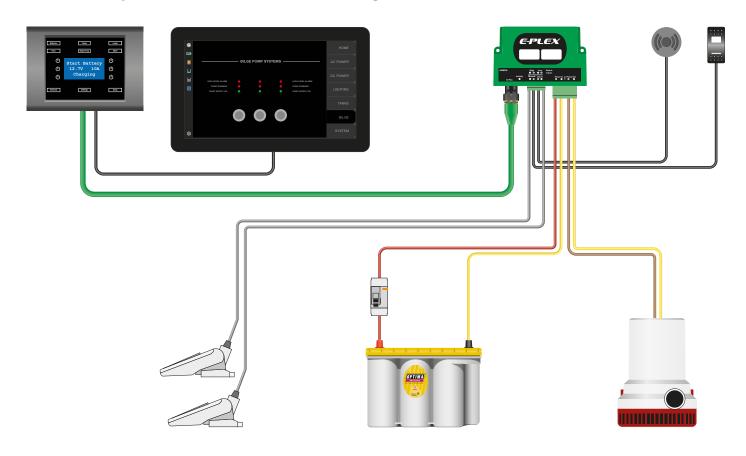
**Power Input** 

Allows for connection of DC power in

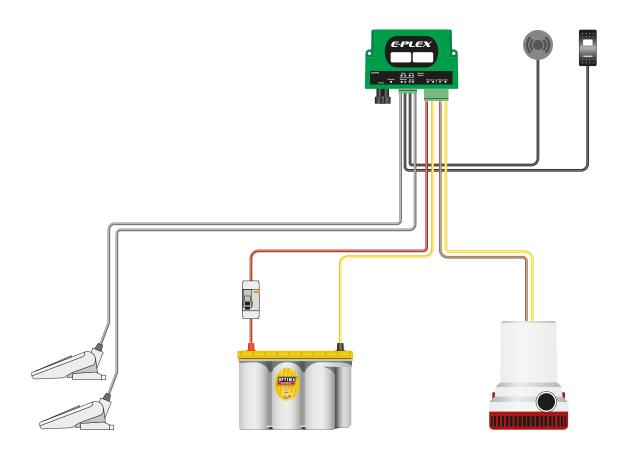
**Pump Output** 

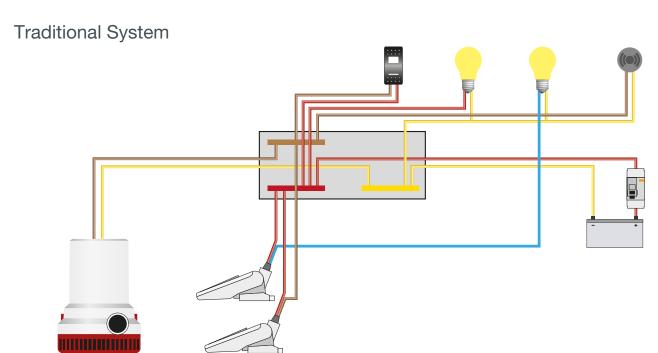
Allows for connection to a bilge pump

## Standard System - With E-Plex monitoring



# Standalone System - No E-Plex monitoring





# **Electrical Specifications**

Operating Voltage	9-32V DC	
Operating Current (module only)	5 mA	
Low Input Threshold	(0.5-1.0V DC)	
Hi Input Threshold	(4.6-32V DC)	
Relay Contact Rating	32V DC @ 20Amps (Continuously Rated)1	

<sup>&</sup>lt;sup>1</sup> Please note: this must be protected by a suitable circuit breaker or fuse

# Terminal Connector Specifications

Connector Type - power and pump	Phoenix Contact 4 Way Screw Clamp Connector
Wire Gauge	0.2mm² (24AWG) Min to 4mm² (10AWG) Max
Wire Strip Length	5 – 7 mm (.19"27")
Connector Type - float switches and controls	Phoenix Contact 8 Way Screw Clamp Connector
Wire Gauge	0.2mm² (24AWG) Min to 2.5mm² (12AWG) Max
Wire Strip Length	5 – 7 mm (.19"27")
Communications Connectors Specifications	EP3

# **Physical Specifications**

Front Bezel Material	Aluminum
Back Case Material	ABS
Operating Temperature	-5°C- 60°C (23°F - 140°F)
Storage Temperature	-30°C- 85°C (-22°F - 185°F)
Weight	200g (7.05oz)
Overall Length	118mm (4.64")
Overall Height	41mm (1.61")
Overall Depth (including Connectors)	95mm (3.74")
Mounting Hole Size	M4

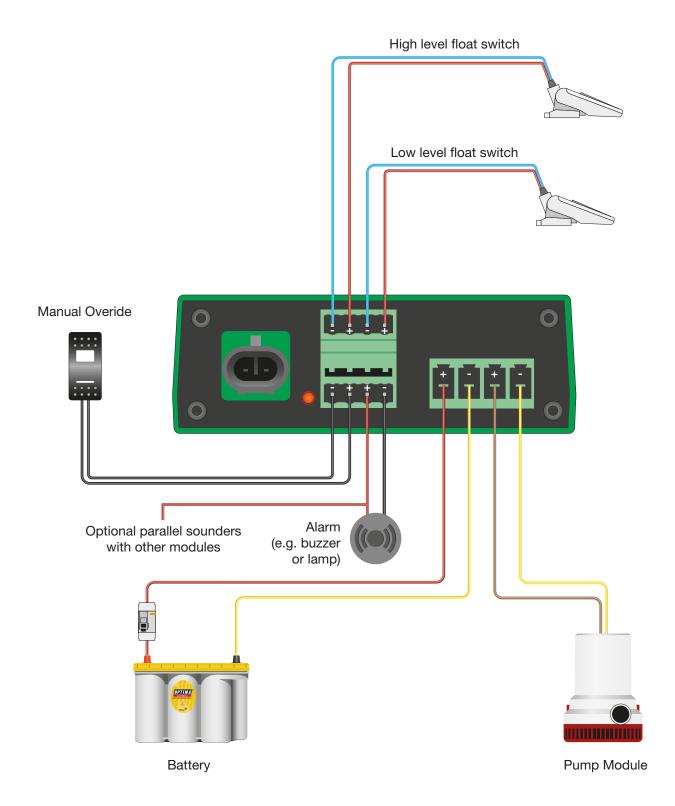
# Connection & Wiring Diagram



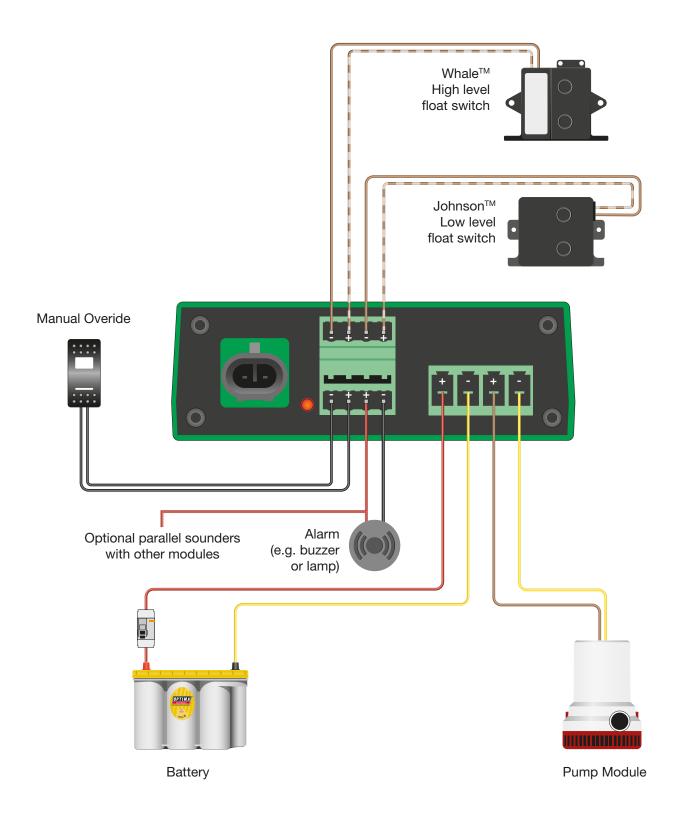
Connection	Specifications	In / Out	Remarks
А	+V Supply	ı	0 -32V DC 0- 20A
В	0V Supply	ı	
С	+V to Pump	0	0 -32V DC 0- 20A
D	0V to Pump	0	
1	High Sensor Supply	1	Supports electronic float switches (Whale™ and Johnson™) and standard float switches
2	High Sensor Return	ı	
3	Low Sensor Supply	I	
4	Low Sensor Return	1	
5	Manual Override input -	1	Activated by pulling
6	Manual Override input +	I	terminal 6 to ground or terminal 5
7	Alarm Output	0	Active high with local ground - can be paralleled <sup>1</sup>
8	Ground / 0V	0	
	E-Plex Bus +	1	Grey
II	E-Plex Bus -	1	Violet

<sup>&</sup>lt;sup>1</sup> Maximum 2 Amp overload protected

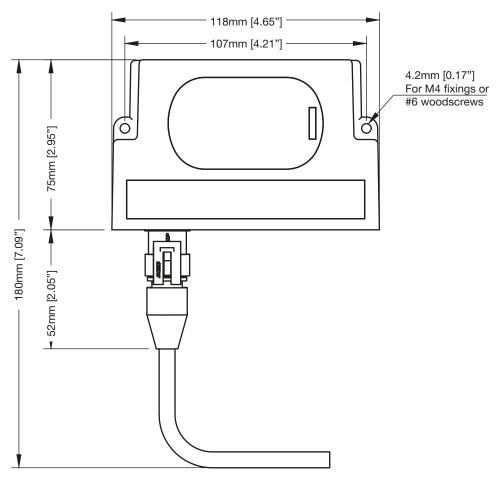
## Module Connections Detailed - manual float switches

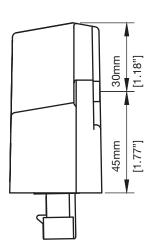


## Module Connections Detailed - electronic float switches



# **Dimensional Diagram**







# Regulations

Electrically operated direct current bilge pumps: ISO 8849:2003

Small Craft Bilge Pumping systems: ISO 15083:2003

**CE Marking** 

Marine Small Craft Directive: BS EN 28846:1993

EMC: Directive: BS EN 61000-6-3:2007+A1:2011

Low Voltage Directive: BS EN 60950-1:2006+A12:2011



## Standards - RCD compliance

#### ISO 10133

2.4.6 All d.c. equipment shall be capable of function within a voltage range of 75 % to 133 % of nominal voltage at the battery terminals, eq:

-for a 12 V system: 9 to 16 V -for a 24 V system: 18 to 32 V -for a 48 V system: 36 to 64 V

EXCEPTION: Where the circuit includes equipment requiring a higher minimum voltage, the specified minimum voltage shall be used in the calculation of the conductor size. See Annex A.

2.4.7 The length and cross-sectional area of conductors in each circuit shall be such that the calculated voltage drop shall not exceed 10% of the nominal voltage.

NOTE: See Annex A for voltage drop calculations.

Circuits that typically require a 3% voltage drop include:

- a) panel board/switchboard main conductors;
- b) navigation lights;
- c) bilge blowers;
- d) bilge pumps; and
- e) other equipment vital to safety or where voltage drop should be kept to a minimum as specified by their manufacturer.

#### ISO 15083

#### 6 Design and construction

- 6.1 General
- 6.1.1 The design and construction of bilge-pumping systems shall withstand the pressures, temperatures and stresses likely to be encountered under normal operating conditions.

Bilge pumps shall be operable within temperature limits ranging from 0 °C to + 60 °C and shall withstand storage temperatures, without operation, of - 40 °C to + 60 °C when in the dry condition.

- 6.2 Electrically operated pumps
- 6.2.1 Electric bilge pumps shall comply with ISO 8849.
- 6.2.2 Electrical connections shall be water resistant to a degree of IP 67 according to IEC 60529, and shall be placed above the maximum acceptable water level, unless submersible.
- 6.2.3 Where the switch is subject to spray water, it shall be water resistant to a degree of IP 56 according to IEC 60529.

## 7 Installation

7.10 Automatic controls shall be provided with a visual indication showing that power is supplied to the pump and that the pump is set and ready to operate in automatic mode.



## Standards - RCD compliance continued

#### **ISO 8849**

#### 4 General requirements

- 4.1 Bilge pumps shall be designed to operate continuously at 87,5 % of nominal voltage, i.e. 10,5 V for a 12 V system, 21 V for a 24 V system, up to their design voltage at the point within the range of performance recommended for the pump that results in the highest power consumption
- 4.2 Bilge pumps and devices used to convert bilge pumps to automatic operation shall be ignition-protected in accordance with the requirements of ISO 8846 and shall meet the electrical requirements of ISO 10133.
- 4.4 Bilge pumps shall be provided with means of fastening them to the craft independently and securely.
- 4.5 Materials used in the construction of bilge pumps, which can be expected to come in contact with sea water, shall be
  - selected or coated to be resistant to corrosion,
  - galvanically compatible, and
  - resistant to deterioration by bilge-cleaning agents and intermittent exposure to petrol (gasoline), oil and diesel fuel.

### 5 Electrical requirements

- 5.2 Conductors used for connection to the power supply shall be of stranded copper meeting the size, current capacity and insulation requirements of ISO 10133.
- 5.3 Submersible pumps shall have watertight electrical connections, IP 56 in accordance with IEC 60529. The use of a length of watertight electrical cable sealed at the pump connection is recommended, so that connections to the power supply may be made above the normal bilge-water level.
- 5.5 Bilge pumps shall be protected against continuously locked rotor conditions by
  - integral overcurrent protection, or
  - overcurrent protection in the circuit of a size to protect the bilge-pump motor, or
  - being capable of sustaining operation with a locked rotor for 7 h without generating surface temperatures in excess of 150°C, at an ambient temperature of 60 °C, and without evidence of charring, burning or melting.
- 5.7 Bilge pumps designed for automatic operation shall be provided with an override switch to permit manual operation if the automatic operation fails.

## 6 Marking

Each bilge pump shall be marked as follows by a name-plate or other equally permanent means with at least the following information:\*

- manufacturer's name or identification;
- model and/or serial number;
- electrical rating in volts and amperes;
- ISO 8849;
- output rating at 10 kPa (1 m lift) (see 4.3).
- \* Not necessary for switch



## **Ordering Information**

Description	Part Number
828BPM Bilge Pump Module	EP3-828BPM
Replacement Connector Power	CO-CONN-828BPM-PLUG1
Replacement Connector signals	CO-CONN-828BPM-PLUG2



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